AR09.10-P-1150AC Removing/installing air cleaner housing 9.3.10

ENGINE 113.988 in MODELS 203.076 /276

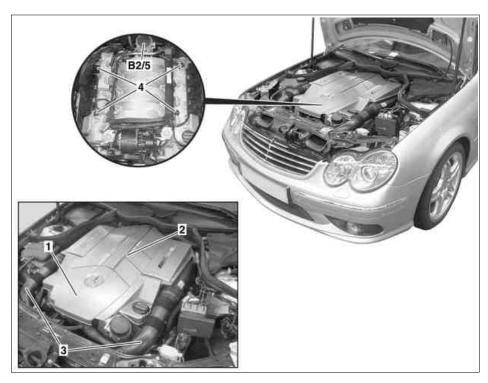
ENGINE 113.987 in MODELS 209.376 /476 as of 24.4.04

ENGINE 113.989 in MODEL 171.473

## Shown on model 203.276

- 1 Front paneling
- 2 Air cleaner housing
- 3 Engine suction fan ducts
- 4 Rubber retainers

B2/5 Hot film mass air flow sensor



P09.10-2103-06

XX	Removal/installation		
⚠ Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011-01A
1	Open engine hood	MODEL 203 MODEL 209 MODEL 171	AR88.40-P-1000P AR88.40-P-1000Q AR88.40-P-1000V
2	Remove engine intake air ducts (3)	i On left and right.	
3	Remove front trim (1)		
4	Lift off air cleaner housing (2) with intake line from engine	Pemoval: Detach air cleaner housing (2) vertically toward the top from the cylinder head covers.  Installation: Slightly moisten the rubber retainers (4) on the cylinder head covers and the sealing ring of the hot film mass air flow sensor (B2/5) in the air cleaner housing (2) with sliding compound.  Lubricant	*BR00.45-Z-1002-06A
5	Install in reverse order		

## Repair materials

Number	Designation	Order number
BR00.45-Z-1002-06A	Lubricating paste, rubber parts 2.5 kg, DB supply specification 6867.00	A 000 989 01 60